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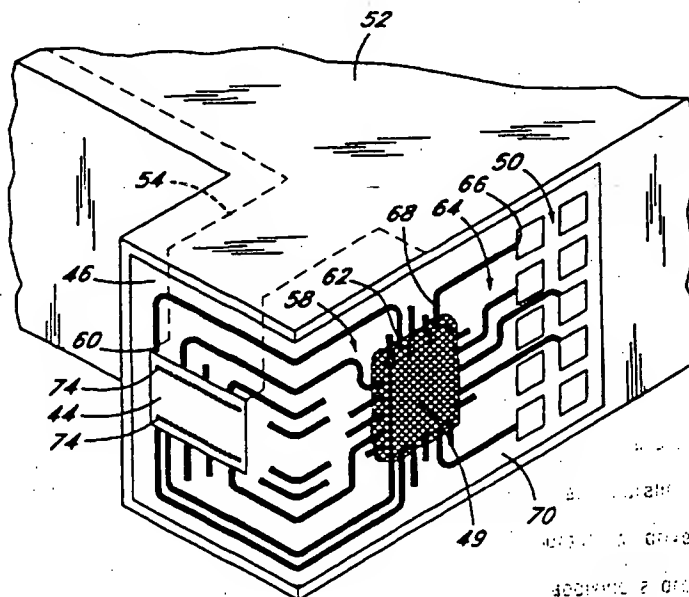
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(54) Title: PRINTER INK CARTRIDGE



(57) Abstract

A printer ink cartridge includes a rigid cartridge body containing ink, a plurality of ink orifices, a jet plate, a plurality of electrical conductors, and a control and driver circuit. The control and driver circuit is attached to the cartridge body spaced apart from the jet plate and a plurality of electrical conductors connect the jet plate to the control and driver circuit. By locating the control and driver circuit on the ink cartridge, the print quality of the printer ink cartridge is improved. The printer ink cartridge may also include a memory storage element which is connected to the control and driver circuit. The memory storage element stores information regarding the cartridge and the ink stored within the cartridge, such as type, color, date of manufacture of the cartridge, initial amount of ink stored, amount of ink delivered, and amount of ink remaining.

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PRINTER INK CARTRIDGEBackground of the InventionField of the Invention

5 The present invention relates generally to the field of printer ink cartridges.

Description of the Related Technology

10 Ink cartridges are used in ink jet printers, a class of noncontact printers characterized by rapid heating and expulsion of ink from nozzles onto paper. Many printer ink cartridges are passive devices, i.e., use passive components on a jet plate assembly, such as resistors, to heat the ink in the cartridge to a point that it will expel from jet nozzles or openings in the jet plate. The resistors are formed utilizing thick or thin film technology on a substrate. Typically, one resistor per orifice or jet is required. These passive printer ink cartridges are "dumb" devices because they require an interface to control and driver circuitry on the printer to determine when each nozzles on the cartridge is to be fired.

15 The printer sends control signals to the resistors on the cartridge to control the firing sequence of the jets as the cartridge moves along the page. One of the first printer ink cartridges that used this passive design was designed by Hewlett-Packard in approximately 1984 and was sold under the trade name ThinkJet Cartridge. The ThinkJet Cartridge had 12 jet nozzles and required 13 interconnect lines to the printer system to control the application of ink by the cartridge. The design and operation of the ThinkJet cartridge is described in more detail in an article entitled, "History of ThinkJet Printhead Development", published in The Hewlett-Packard Journal dated May 1985.

20 In approximately 1987, Hewlett-Packard developed the DeskJet thermal inkjet cartridge which increased the number of jets on the printer ink cartridge to fifty. However, the DeskJet Cartridge is also a passive device that requires an interface to control and driver circuits on the printer to activate the jets. The DeskJet cartridge has fifty jets and requires fifty-six interconnect lines to the printer system to control the application of ink by the cartridge. The design and operation of the original DeskJet cartridge is described in more detail in an article entitled, "Low Cost Plain Paper Printing," published in The Hewlett-Packard Journal dated August 1992.

30 Recently, Hewlett-Packard designed a thermal printer ink cartridge, Part No. HP51640, used in a DeskJet 1200 printer also by Hewlett-Packard which incorporated a portion of the driver electronics and some control logic onto the jet plate of the printer ink cartridge. In this particular case, the jet plate is composed of the following structures: (1) a silicon substrate which houses the driver control circuitry for each jet, (2) some control logic circuitry to determine which jet is to be fired, and (3) the heat generating resistors. Since the driver control circuitry and the control logic circuitry is proximate to the heat generating resistors, the driver control logic circuitry is susceptible to the heat generated by the heat generating resistors. The jet plate is located proximate to the jet nozzles to heat the ink for expulsion. The design and operation of the DeskJet 1200 cartridge is described in more detail in two articles entitled, "The Third-Generation HP Thermal InkJet Printhead" and Development of the HP DeskJet 1200C Print Cartridge Platform" published in The Hewlett-Packard Journal dated February 1994.

In addition, Canon has incorporated the driver circuitry and some control logic circuitry on the jet plate assembly in their BubbleJet BJ-02 cartridge, which was developed for use with the BubbleJet printer. The jet plate assembly on the BubbleJet cartridge is basically an aluminum plate which acts as a heat sink, a PC board, and a silicon substrate. The silicon substrate comprises some driver circuitry, some logic circuitry, and the heat generating resistors. The heat generating resistors are encapsulated and form little cave-like channels such that the ink is directed into the channels and then ejected through the process of heating the ink and causing bubbles to eject the ink across the silicon substrate. Since the ink comes into contact with the silicon substrate, the substrate must be protected by a barrier layer which is not effected by the chemicals in the ink.

In addition, none of the above cartridges have any memory storage capacity. Therefore, the cartridge is not able to store any data regarding the amount of ink remaining in the cartridge or the type or color of ink in the cartridge. Although, some cartridges contain some control and driver circuitry on the cartridge, the cartridge remains a dumb device because the cartridge cannot provide any information to the printer device concerning the status of the cartridge or the ink in the cartridge.

As is known to those of skill in the art of silicon circuit fabrication, the larger the circuit that is produced on a silicon substrate, the harder the circuit is to manufacture. In addition, as the size of the circuit increases, the yield of operable circuits that are produced decreases. Further, as the circuit size increases, the potential for long term reliability problems increases. Therefore, the manufacturing costs rise dramatically with the increased size of the circuit that is produced on silicon.

In the case of developing a silicon integrated circuit on a jet plate to drive and control the operation of the jets, a number of factors directly affect the size of the circuitry required. Initially, each jet nozzle requires one heating element, such as a resistor, one drive control circuit and one or more control signals to indicate when the jet nozzle is to be fired. As the number of jets increase, the size of the silicon substrate required to house the driver circuits, control circuits and the heating elements increases proportionally to the number of added jets. Also, the increased number of jets, for example 84 jets, requires a silicon die having an inefficient shape or having a large aspect ratio, i.e., a die having a long length and a short width, because the increased number of jets causes the die to increase in length. Both large dies and dies with a large aspect ratio are very difficult to manufacture, further decreasing processes yields and increasing production costs.

In addition to the problems of silicon yield for such large circuits, the circuitry on the jet plate must be able to withstand the heat generated by the resistors as well as problems associated with silicon coming into constant contact with moving heated ink. Therefore, the production of the silicon integrated circuit on the jet plate must include additional steps to prevent long-term degradation of the silicon due to contact with the chemicals in the ink, to cavitation problems caused by the moving ink, etc. These processes increase the production costs for making a jet plate. These same processes may also decrease the performance characteristics of the driver and logic circuits on the jet plate. Further, these processes cannot be used to form a memory device.

Summary of the Invention

In one embodiment, a printer ink cartridge provides some control and driver circuitry on the printer ink cartridge without adding complexities to the manufacture of the jet plate assembly and without decreasing the performance characteristics of the driver and logic circuitry. In this embodiment, the control and driver circuit is attached to the cartridge body spaced apart from a jet plate, and electrical conductors connect the jet plate to the control and driver circuit. In this embodiment, the control and driver circuit is coupled to electrical contacts which connect to contacts on a device remote from the printer cartridge for communicating information to/from a location remote from the printer ink cartridge. In one preferred embodiment, the control and driver circuit is housed on an integrated circuit.

In another embodiment, the printer ink cartridge provides both the capacity to store information on a memory storage element and control and driver circuitry on the printer ink cartridge without adding complexities to the manufacture of the jet plate assembly and without decreasing the performance characteristics of the control and driver circuitry and the memory access times. In this embodiment, the control and driver circuit is formed on one integrated circuit and the memory storage element is formed on a separate integrated circuit. In another embodiment, the memory storage element and the control and driver circuitry are formed on a single applications specific integrated circuit (ASIC). Preferably, the integrated circuit that contains the memory storage element and the control and driver circuit is attached to the cartridge body spaced apart from the jet plate, and electrical conductors connect the jet plate to the integrated circuit. The control and driver circuit is coupled to exposed electrical contacts which connect to exposed contacts on a device remote from the printer cartridge for communicating information to/from a location remote from the printer ink cartridge.

A portion of the control circuit is connected to the plurality of driver circuits to control when one of the driver circuits is energized. Each of the driver circuits is connected to an associated one of a plurality of heating elements. In one embodiment, the heating element is a resistor. Each heating element is located proximate to an associated ink ejection orifice. When one of the driver circuits is energized, its associated heating element is energized. The energization of the heating elements heats a portion of ink to expel the ink from the ink ejection orifice for applying a drop of ink.

In one embodiment, the cartridge stores information regarding the printer ink cartridge and the ink stored within the cartridge. By way of a specific example, the following types of information are advantageously stored: ink type, ink color, lot number of the ink, date of manufacture of the cartridge, data from a spectral analysis of the ink.

In another embodiment, the cartridges calculates and stores of the initial amount of ink stored in the cartridge body, amount of ink delivered, and amount of ink remaining in the cartridge. This feature is advantageously provided by the combination of the memory storage element and a counter within the control and driver circuit further for counting the number of times the heating elements on the cartridge are energized. After the counter reaches a specified number or after a specified time period, the counter stores a value in a nonvolatile memory storage element which is representative of an approximate number of drops of ink that are applied by the cartridge.

In addition, the manufacturing and durability problems associated with combining the control and driver circuitry and/or a memory storage element with the jet plate are eliminated. However, by locating the control and driver circuit on the ink cartridge, a minimum number of contacts to connect to a remote device is required to control the cartridge operations. One embodiment of the printer ink cartridge enables stored information on the cartridge to be communicated to the remote device to assist in the controlling of the cartridge operations. Further, by locating the control and driver circuit on the cartridge uniform drop formation and improved print quality is achieved.

Brief Description of the Drawings

Figure 1 is a perspective view of a plurality of printer ink cartridges of the present invention installed in a typical printer/plotter carriage assembly.

Figure 2 is a perspective view of the preferred embodiment of the printer ink cartridge.

Figure 3 is a cutaway perspective view of the printer ink cartridge of Figure 2, illustrating the jet plate, flexible connector and integrated circuit.

Figure 4 is a schematic diagram of the jet plate in communication with the plurality of jets.

Figure 5 is a block diagram of the control and driver circuit in combination with the memory storage element.

Figure 6 is a schematic diagram of the connection of the jets on the jet plate to the integrated circuit on the cartridge and the connection from the integrated circuit to the exposed electrical contacts.

Figure 7 is an exploded perspective view of the printer ink cartridge illustrated in Figure 2.

Detailed Description of the Preferred Embodiments

The printer ink cartridge of the present invention is used in combination with a typical printer device which is described in association with Figure 1. A printer carriage assembly 10 is supported on the top face of a printer housing 12, which is a part of a typical printer device. As an example of a printer device, the assignee of the present application sells a thermal ink jet printer device under the trade name of NovaJet II. An operations manual of the NovaJet II printer entitled "NovaJet II User's Guide" (Encad Part No. 202409) is hereby incorporated by reference. The housing 12 is supported by a pair of legs (not shown) and encloses various electrical and mechanical components related to the operation of the printer/plotter device, but not directly pertinent to the present invention.

A pair of slidable roll holders 14 is mounted to a rear side 16 of the housing 12. A roll of continuous print media (not shown) can be mounted on the roll holders 14 to enable a continuous supply of paper to be provided to the printer/plotter carriage assembly 10. Otherwise, individual sheets of paper may be fed into the rear side 16 of the housing as needed. A portion of a top side 17 of the housing 12 forms a platen 18 upon which the printing/plotting is performed by select deposition of ink droplets on to the paper. The paper is guided from the rear side 16 of the housing 10 under a support structure 20 and across the platen 18 by a plurality of drive rollers 19 which are spaced along the platen 18.

The support structure 20 is mounted to the top side 17 of the housing 12 with sufficient clearance between the platen 18 and the support structure 20 along a central portion of the platen 18 to enable a sheet of paper which is to be printed on to pass between the platen 18 and the support structure 20. The support structure

20 supports a print carriage 22 above the platen 18. The support structure 20 comprises a guide rod 24 and a coded strip support member 26 positioned parallel to the longitudinal axis of the housing 12.

The print carriage 22 comprises a plurality of printer cartridge holders 34 each with a printer cartridge 40 mounted therein. The print carriage 22 also comprises a split sleeve 36 which slidably engages the guide rod 24 to enable motion of the print carriage 22 along the guide rod 24 and to define a linear path, as shown by the bi-directional arrow in Figure 1, along which the print carriage 22 moves. A motor (not shown) and drive belt mechanism 38 are used to drive the print carriage 22 along the guide rod 24.

Focusing on one embodiment of the printer ink cartridge 40 of the present invention, as illustrated in Figure 2 and Figure 3, the printer ink cartridge 40 comprises a cartridge body 42, a jet plate assembly 44, a plurality of electrical conductors formed into a flexible connector 46, a control and driver circuit 47 (Figure 5), and a first plurality of electrical contacts 50. In the preferred embodiment, the printer ink cartridge 40 is adapted for use with an ink jet printer. Preferably, the control and driver circuit 47 is formed on an integrated circuit 49.

In another embodiment of the printer ink cartridge 40 of the present invention, the printer ink cartridge 40 comprises a cartridge body 42, a jet plate assembly 44, a plurality of electrical conductors formed into a flexible connector 46, a control and driver circuit 47 (Figure 5), a first plurality of electrical contacts 50 and a memory storage element 48 (Figure 5). Preferably, the control and driver circuit 47 and the memory storage element 48 are formed on a single application specific integrated circuit (ASIC) 49. Alternatively, the control and driver circuit 47 and the memory storage element 48 can be formed on their own individual integrated circuit. The two individual integrated circuits are connected together by an additional plurality of conductors.

In Figure 2, the cartridge body 42 is shown as mostly rectangular due to the ease in which a rectangular cartridge body can be manufactured. As will be recognized by those of skill in the art, the cartridge body 42 may take on any number of shapes to accommodate the desired volume of ink and/or the envelope of a printer/plotter housing, if the cartridge 40 is enclosed within such a housing.

The cartridge body 42 further comprises an ink reservoir 52 and a manifold assembly in the area referred to as 54. The ink reservoir 52 may take on any number of shapes to accommodate a preferred volume of ink and to conform to the envelope of the cartridge body 42. The capacity of the ink reservoir 52 of the one embodiment is 120 ml of ink. The manifold assembly 54 is designed to route the ink from the reservoir 52 at a desired flow rate and to deliver a desired volume of ink to the jet plate assembly 44 (Figure 3). The design of such a manifold 54 is known to those of skill in the art.

Referring now to Figure 3, the flexible connector 46 preferably comprises a first plurality of electrical conductors 58, wherein one side 60 of each of the first plurality of conductors 58 is connected to the jet plate assembly 44. An opposite side 62 of each of the first plurality of electrical conductors 58 is connected to the integrated circuit 49 to electrically interconnect the jet plate assembly 44 and the drive control logic integrated circuit 49. A second plurality of electrical conductors 64 on the flexible electrical connector 46 terminate at one end 66 into the first plurality of electrical contacts 50 and are connected at an opposite end 68 to the integrated circuit 49. Preferably, the first and second plurality of electrical conductors 58, 64 are encased in a polymeric flexible

coating. In the preferred embodiment, the polymeric flexible coating comprises Kepton tape 70, available from 3M Corporation. The preferred layout of the electrical conductors 58, 64 on the flexible connector 46 is described in more detail below in association with Figure 6.

5 The first plurality of contacts 50 are preferably coated with a conductive metal, such as gold, to provide a conductive surface. In one embodiment, the electrical contacts 50 are exposed contacts. The contacts 50 are used to communicate with a device (e.g., printer system 91, Figure 5) remote from the printer cartridge 40. Preferably, each of the first plurality of electrical contacts 50 on the flexible connector 46 mate with a corresponding one of a second plurality of electrical contacts (not shown) on the printer cartridge holders 34 (Figure 1) to receive/transmit information to/from the printer system 91 (Figure 5).

10 The jet plate 44 preferably comprises a plurality of heating elements 72 and a plurality of ink channels (not shown). In the preferred embodiment as illustrated in Figure 4, the heating elements 72 are resistors. In addition, the jet plate assembly 44 is associated with a plurality of ink ejection orifices 74, also referred to as nozzles or jets. In the preferred embodiment there are eighty-four ink ejection orifices 74. The eighty four ink ejection orifices 74 are divided into six banks 76 of fourteen ink ejection orifices 74. Each of the plurality of ink ejection orifices 74 is located proximate to an associated ink channel (not shown) and an associated heating element 72 on the jet plate 15 44. Each of the plurality of ink channels routes ink from the manifold 54 to its associated ink ejection orifice 74. Each heating element 72 is located proximate to its associated ink ejection orifice 74 to enable the direct heating of the ink delivered by its associated channel. The plurality of heating elements 72 on the jet plate 44 are connected to a set of driver signal lines 78 and a set of control signal lines 80 generated by the control and driver logic circuit 47 (Figure 1) to receive energization signals to control the firing sequence of the ink ejection orifices 20 74. As illustrated in Figure 4, all of the heating elements 72 in a bank are connected at one end to one of the set of control signal lines 80 assigned to the bank 76. Each of the opposite ends of the heating elements 72 is connected to an associated one of the set of driver signal lines 78. In the preferred embodiment, the set of driver signal lines 78 comprises eighty-four signal lines, i.e., one driver signal line 78 for each heating element 72, and the set of control signal lines 80 comprises six signal lines, i.e., one control signal line 80 for each bank 76 of ink 25 ejection orifices 74. In the preferred embodiment, the set of driver signal lines 78 comprise the signals Jet Res1, Jet Res2, ..., Jet Res84, the set of which are referred to as the Jet Res[1:84] signal lines 78. In the preferred embodiment, the set of control signal lines 80 comprise the signals Common1, Common2, Common3, Common4, Common5 and Common6, the set of which are referred to as the Common[1:6] signal lines 80. Upon the receipt 30 of the energization signals, the heating element 72 heats the ink to a vaporization point until it is expelled through the associated ink ejection orifice 74. The heating and expulsion of the ink is symbolized by the arrows 82 in Figure 4. The design of such a jet plate assembly 44 is known to those of skill in the art and is described in an article entitled, "Low Cost Plain Paper Printing," published in The Hewlett-Packard Journal dated August 1992.

35 Figure 5 illustrates a schematic block diagram of the control and driver circuit 47 and the memory storage element 48. The memory storage element 48 is preferably connected to the control and driver circuit 47 to enable information to be routed from an external system, such as a printer system 91, to the memory storage element 48.

In a preferred embodiment, the memory storage element 48 is an EEPROM. In an alternate embodiment, the memory storage element 48 is a flash memory. In another alternate embodiment, the memory storage element 48 is a one time programmable read only memory (PROM). In a further alternate embodiment, the memory storage element 48 is a RAM, wherein the RAM is connected to a battery power supply on the RAM chip which enables the RAM to store data when the cartridge 40 is not connected to an external device. These types of RAM and battery power supply units, also referred to as nonvolatile RAM, are known to those of skill in the art, such as the DS 1220AB/AO manufactured by Dallas Semiconductor. Any other type of memory storage element 48 known to those of skill in the art may be utilized so long as the memory element 48 is able to store data when external power is not applied to the cartridge 40.

As is known to those of skill in the art, nonvolatile memory storage units, such as EEPROM and flash memory can require a large amount of time to access. In a preferred embodiment, in addition to the circuitry described below, the control and driver circuit 47 comprises a plurality of flip-flops 83. The flip-flops 83 are temporary storage devices from which data can be retrieved quicker than from the memory storage element 48. Data from the memory storage element 48 which need to be accessed quickly is transferred to the plurality of flip-flops 83 for easy access. When the cartridge is about to be powered down, the data stored in the temporary flip-flops 83 may be transferred to the memory storage element 48 for nonvolatile storage. This nonvolatile storage feature is advantageous because the printer can be turned off or the printer ink cartridge 40 can be removed from the printer and the memory storage element 48 will still retain the data in the nonvolatile memory on the cartridge 40.

The control and driver circuit 47 preferably comprises the following components: a serial to/from parallel converter 84, a logic block 86 and a plurality of driver circuits 88. Each of the driver circuits 88 preferably comprises an AND gate 110 and a transistor 112. In a preferred embodiment, the control and driver circuit 47 further comprises a counter 89. Electrical lines conduct the following power and control signals to/from an external device, such as a printer system 91: a first ground signal 90, a first +15V power signal 92, a shift signal 94, a reset signal 96, a DATA OUT (DOUT) signal 98, a head strobe (HTSB) signal 100, a DATA IN (DIN) signal 102, a +5V power signal 104, a second ground signal 106 and a second +15V signal 108. The first +15V power signal 92 and the second +15V power signal 108 are connected together in the control and driver circuit 47 and deliver +15V to the Common[1:6] signals 80 and to the logic block 86 when power is applied to the printer cartridge 40 from the external device.

Preferably, data is delivered from the external system 91, such as a printer system, to the ink cartridge 40 (Figure 2) on the DATA IN (DIN) line 102. The shift signal 94 is used to synchronize the data sent to/received from the printer ink cartridge 40 to the clock rates on the external system 91. With each rising clock edge of the shift signal 94, one bit of data on the DATA IN line 102 is shifted into the serial to/from parallel converter 84. The serial to/from parallel converter 84 continues to receive data on the DATA IN line 102 until the serial to/from parallel converter 84 is full. Once the serial to/from parallel converter 84 is full, a parallel word of data 105 is shifted out of the converter 84 and into the logic block 86.

The parallel word of data 105 may contain both command bits and data bits. The command bits indicate to the logic block 86 the location that the data bits are to be routed and/or the type action that the logic block 86 should perform on the data bits. For example, if the command bits indicate that a heating element 72 (Figure 4) is to be energized, the data bits delivered to the logic block 86 contain the address of the specific jet 74 (Figure 4) in a bank 76 of ink ejection orifices 74 that is to be energized and the firing data for the specific ink ejection orifice 74 in the bank 76 that is delivered to the logic block 86. Upon receiving the energize an ink ejection orifice command, the logic block 86 processes the received data bits and activates one of a set of sequence control signals on the lines 107, SEQ[1:14], indicating which of the fourteen ink ejection orifices 74 in a given bank 76 that is to be fired. Preferably, the sequence control signals on the lines 107, i.e., SEQ[1:14], representing each orifice 74 in a given bank 76 is automatically cycled through for each bank 76 in rapid succession. The sequence control signals on the lines 107 are delivered from the logic block 86 to the AND gate 110 of the driver circuit 88.

Also from the parallel word of data 105, a plurality of jet data signals on the lines 109 indicate if the addressed jet is to be fired or to be skipped. The jet data signals on the lines 109 are delivered from the logic block 86 to the AND gate 110 of the driver circuit 88. If the jet data signal 109 is at a logic high level, the jet is to be fired. If the jet data signal 109 is at a logic low level, the jet is to be skipped.

When the addressed jet is to be activated, the head strobe signal (HTSB) 100 is received from the printer system at a logic low level. The HTSB signal 100 is inverted and gated with other signals in the logic block 86 and is output by the logic block as an STB signal on the line 103. The STB signal on the line 103 is delivered to each of the AND gates 110 of the driver circuits 88. The receipt of a logic high STB signal 103, a logic high jet data signal 109 and a logic high, or active, sequence control signal 107 activates the AND gate 110 of the addressed driver circuit 88. The logic high level, or active, output of the AND gate 110 causes the transistor 112 of the driver circuit to be active. The active transistor 112 connects the driver signal line 78 assigned to the addressed jet number, i.e., the appropriate Jet Res[1:84] signal lines 78, to the first ground signal 90.

Now referring to Figures 4 and 5, the Common[1:6] signals are connected to +15V on one end. The activated driver signal 78, i.e., the active Jet Res[1:84] signal, delivers a first ground signal 90 to an opposite side of the addressed heating element 72. The remainder of the driver circuits 88 which are not activated have a +15V Common[1:6] signal connected to one end and a deactivated transistor 112 at the opposite end, therefore no current flows through these heating elements 72. The addressed heating element 72 which has a +15V Common[1:6] signal 80 connected to one end and a grounded Jet Res[1:84] signal 78 connected to the other end will have a sufficient current flow through the heating element 72, such as a resistor, to energize the heating element 72. Once the heating element 72 is energized, the ink is heated and the ink ejection orifice 74 is fired.

In Figure 5, if the command bits from the parallel word 105 indicate that data, such as ink type, ink color, lot number of the ink, etc., is to be stored in the memory storage element 48, the data bits from the parallel word 105 delivered to the logic block 86 contain the address location and the data that is to be stored in the storage element 48. Upon receiving the store data command, the logic block 86 first routes the address of the location

where the data is to be stored to the memory storage element 48. Then the logic block 86 routes the data to the memory storage element 48 for storage.

If the command bits indicate that data, such as ink color, data from a spectral analysis of the ink, initial amount of ink stored in the cartridge body, remaining ink capacity, etc., is to be retrieved from the memory storage element 48, the data bits delivered to the logic block 86 contain the address location of the data that is to be retrieved from the storage element 48. Upon receiving the retrieve data command, the logic block 86 processes the data request and routes the address of the requested data to the memory storage element 48. The requested data from the memory storage element 48 is returned to the logic block 86 for routing to an external system 91.

If status information needs to be sent from the control and driver circuit 47 to the external system 91, such as in the case of a data request, a parallel word of data 105 is sent from the logic block 86 to the serial to/from parallel converter 84. Upon the receipt of each clock edge from the shift signal 84, one bit of data is shifted out of the serial to/from parallel converter 84 onto the DATA OUT (DOOUT) line 88 and is delivered to the external system 91. If the external system 91 needs to reset the electronics of the control and driver circuit 47, a reset signal 96 from the external system is connected to the serial to/from parallel converter 84 and the logic block 86. When the external system 91 initiates a reset during power-up or any other reset situation, the receipt of the reset signal 96 causes the serial to/from parallel converter 84 and the logic block 86 to reset to a known initialization condition.

Preferably, the counter 89 is incremented each time a driver circuit 88 connected to one of the heating elements 72 is energized. In an alternate embodiment, the counter 89 is incremented each time a plurality of driver circuits 88 are energized. More preferably, the counter 89 is incremented each time at least one of the driver circuits 88 are energized. The counter 89 is a binary counter which can be stored in the memory element 48. The number of times that the driver circuits 88 are energized is representative of the number of drops of ink that have been expelled by the cartridge 40. In the preferred embodiment, the cartridge 40 stores 120 ml of ink. Assuming one drop of ink equals about 140 picoliters of ink, a 120 ml cartridge can hold approximately 857 million drops of ink. In the preferred embodiment, the counter 89 is a 32-bit binary counter which can easily count up to 857 million. The number of drops of ink that have been expelled by the cartridge 40 (Figure 2) can be determined by reading the number in the counter 89. Preferably, the value of the counter 89 is stored in the memory storage element 48 at a specified time interval, as per an instruction received by the logic block 86.

In an alternate embodiment, the counter 79 is a binary counter which is set to count to a specified number. After the counter 89 reaches the specified number, the counter 89 outputs a bit indicating that the maximum value of the counter 89 has been reached and the counter 89 resets itself to zero. Each time the counter reaches its maximum value, the output bit is stored in the memory element 48. Thus, in the alternate embodiment, an approximate number of drops of ink that have been expelled by the cartridge 40 can be calculated by multiplying the number of bits stored in the memory storage element 48 by the maximum value of the counter 89. The maximum value of the counter 89 should be able to count a number of drops which is equivalent to approximately 3-5% of the total volume of ink stored in the cartridge 40. If the counter is to be able to count a number of drops

equivalent to 3-5% of the total volume of ink, the maximum value of the counter is approximately 40 million. If the cartridge hold 120 ml of ink, the maximum value of the binary counter in the alternate embodiment is 2^{25} . In the alternate embodiment, the number of drops of ink that have been expelled by the cartridge 40 can be calculated by multiplying the number of data bits stored in the memory storage element 48 by said maximum value of the counter

5 89.

Preferably, the initial ink volume in drops of ink is stored in the memory storage element 48. With the capacity of the ink jet cartridge stored in the memory element 48 and from the number of drops of ink that have been utilized, represented by the value stored in the memory storage element 48, the logic block 86 can calculate the number of drops of ink that are remaining in the ink jet cartridge. It is desirable to have access to the approximate amount of ink remaining in the cartridge before a large print job is started. In many cases large print jobs are run at night when no one is around to monitor the printing. Therefore, it would be advantageous to be able to determine how much ink is remaining in the print cartridge 40 before a large overnight print job is run. If the amount of ink remaining in the cartridge 40 is low, the cartridge 40 can be changed before the print job is started.

10

In a preferred embodiment, the memory storage element 48 is capable of storing information regarding the printer ink cartridge 40 and the ink stored within the cartridge 40. An exemplary list of data that the memory storage element 48 can store is as follows: ink type, ink color, lot number of the ink, date of manufacture of the cartridge, data from a spectral analysis of the ink, initial amount of ink stored in the cartridge body, amount of ink delivered, and amount of ink remaining in the cartridge. Other types of data that may be desirable to store in the memory storage element 48 is data related to the types of printers with which the cartridge 40 can operate, such as the maximum rate of ink droplet deposition of which the printer is capable, carriage speed, one way or bi-directional printing capabilities, etc. As will be recognized by those of skill in that art, any type of data can be stored in the memory storage element 48 and the above lists are considered exemplary of the types of data that may be desirable to be stored and should by no means be considered exhaustive.

15 20

Figure 6 is a schematic diagram of the currently preferred layout of the first plurality of electrical conductors 58 connecting the jet plate assembly 44 to the integrated circuit 49 and of the second plurality of electrical conductors 64 connecting the integrated circuit 49 to the contacts 50 on the flexible connector 46. The first plurality of conductors 58 is further broken down into a set of driver conductors 78 and a set of bank control conductors 80. In the preferred embodiment, the first plurality of electrical conductors 58 comprises ninety conductors, i.e., a set of eight-four driver conductors 78 and a set of six control conductors 80. The second set of conductors 64 comprises ten conductors, i.e., one conductor for each contact 50. The ten contacts 50 preferably carry the following power and control signals from the external device, such as a printer: the first ground signal 90, the first +15V power signal 92, the shift signal 94, the reset signal 96, the DATA OUT (DOUT) signal 98, the head strobe (HTSB) signal 100, the DATA IN (DIN) signal 102, the +5V power signal 104, the second ground signal 106 and the second +15V signal 108, respectively. All of the signals from the external system 91 that are sent through the contacts 50 are delivered directly to the integrated circuit 49. The control and driver circuit 47 on the integrated circuit 49 operates on the signals from the external device as described above to generate the driver signals 78 and

25 30 35

the control signals 80. The driver signals 78 and control signals 80 generated on the integrated circuit 49 are routed directly to the jet plate assembly 44. As will be recognized by one of skill in the art, a number of different wiring layouts of the first plurality and the second plurality of electrical conductors 58, 64 are possible. The wiring layout of Figure 6 is the currently preferred wiring layout, however any number of other operable layouts may be substituted for the illustrated embodiment without effecting the operation of the ink cartridge 40 of the present invention.

Referring to Figure 7, the assembly of the jet plate assembly 44, the flexible connector 46 and the integrated circuit 49 to the body 42 of the printer ink cartridge 40 is described as follows. The first and second plurality of electrical conductors 58, 64 are preferably formed as electrical traces on a first side 114 of the flexible connector 46 utilizing a conventional photolithographic etching process. The first plurality of electrical contacts 50 are located on a second side 116 of the flexible connector 46. An electrical connection from each of the second plurality of electrical conductors 64 on the first side 114 of the flexible connector 46 is made to the appropriate contacts 50 on the second side 116 of the flexible connector 46 by a through hole (not shown) formed in the connector 46.

The flexible connector 46 comprises a first opening 122 and a connecting pad 124. The integrated circuit 49 is bonded to the connecting pad 124 utilizing an adhesive bond. The first and second plurality of electrical conductors 58, 64 on the flexible connector 46 which connect to the integrated circuit 49 terminate at the connecting pad 124 and are aligned with a plurality of mating electrical contacts 128 on the integrated circuit 49. Preferably, the integrated circuit 49 is connected to the first and second plurality of electrical conductors 58, 64 on the flexible connector 46 by a Tape Automated Bonding (TAB) mounting process, known to those of skill in the art.

The jet plate assembly 44 is bonded to a bottom side 118 of the cartridge body 42 utilizing an adhesive bond. When the cartridge is assembled, the jet plate assembly 44 protrudes through the first opening 122 in the flexible connector 46. The first plurality of electrical connector elements 58 on the flexible connector 46 that connect to the jet plate assembly 44 terminate at the first opening 122 and are aligned with a first plurality of mating electrical contacts 126 on the jet plate assembly 44. The flexible connector 46 is aligned with the cartridge body 42 such that the first opening 122 in the connector 46 is aligned with the jet plate assembly 44 on the bottom side 118 of the cartridge body 42 and the connecting pad 124 and the integrated circuit 49 are aligned with a first side 120 of the cartridge body 42. After proper alignment has been achieved, the first side 114 of the flexible connector 46 is bonded to both the bottom side 118 and the first side 120 of the cartridge body 42 utilizing the Tape Automated Bonding (TAB) mounting process, a process known to those of skill in the art.

In an alternate embodiment, the integrated circuit is connected to the flexible connector 46 utilizing the chip-on-board mounting process, a process which is known to those of skill in the art. In the chip-on-board mounting process, the first and second plurality of electrical conductors 58, 64 terminate at a third plurality of electrical contacts (not shown) proximate to the connecting pad 124 on the flexible connector 46. The third plurality of electrical contacts are connected to the mating contacts 128 on the integrated circuit 49 by a direct wiring method, i.e., one end of a wire (not shown) is bonded onto one of the electrical contacts and a second end of the wire is

bonded to a corresponding one of the mating contacts 128. After all of the contacts are connected to the mating contacts 128, the integrated circuit 49, the wires and the contacts are covered with a polymeric protective coating, such as epoxy.

5 In another alternate embodiment, the integrated circuit 49 is connected to the flexible connector 46 utilizing the surface mount (SMT) mounting process, which is known to those of skill in the art. In the surface mount mounting process, the first and second plurality of electrical conductors 58, 64 terminate at a third plurality of contacts (not shown) proximate to the second opening 124 on the flexible connector 46. The mating contacts 128 on the integrated circuit 49 are arranged such that the mating contacts 128 come into direct contact with a corresponding one of the third plurality of electrical contacts. The mating contacts 128 and the electrical contacts are soldered together. After the soldering is complete, the integrated circuit 49, the mating contacts 128, and the electrical contacts are covered with a polymeric protective coating, such as epoxy.

10 In another alternate embodiment, the integrated circuit is attached using a flip chip mounting process, which is known to those of skill in the art. In the flip chip mounting process, solder balls on the mating connectors 128 of the integrated circuit 49 are pressed against the flexible connector 46 and heated until the solder melts, thus connecting the integrated circuit 49 to the flexible connector 46.

15 Advantageously, by adding the control and driver circuit 47 to the printer ink cartridge 40, the number of electrical contacts 50 required to interface with an external device is decreased. With fewer electrical contacts 50, the number of physical problems in the field caused by improper connection of the printer ink cartridge 40 to the external device, such as a printer, decreases. Therefore, the reliability of the printer ink cartridge 40 increases. In addition, several design problems were eliminated when the number of electrical contacts 50 was decreased from ninety contacts, i.e., the number of the first plurality of conductors 54 required to operate an eighty-four nozzle jet plate 44, to ten electrical contacts 50. The reduced number of external contacts 50 also decreases the manufacturing costs and increases the mechanical interconnect reliability costs, since the contacts 50 are expensive to manufacture.

20 As discussed above, locating the control and driver circuit 47 on the printer ink cartridge 40 improves the performance of the printing process. By moving the control and driver circuit 47 onto the cartridge 40, the efficiency of the drive signals is improved and the cartridge 40 can be run at a faster bandwidth, i.e., the user can print faster. In addition, the noise and voltage fluctuations to the driver circuits 88 are also reduced, therefore the ink is heated more consistently so an improved consistency of drops of ink on the paper is achieved.

25 Further, by moving the control and driver circuit 47 onto the cartridge 42 without integrating the circuit 47 on to the jet plate 44, the complexity of manufacturing the jet plate 44 is reduced. As described above, several additional processes are required to manufacture a jet plate 44 that can withstand the heat generated by the heating elements 72 and that will not react with the ink that comes into contact with the jet plate 44. These additional processes required for the heating elements 72 and to protect the silicon from reacting with the chemicals in the ink may reduce the performance characteristics of the control and driver circuit 47, which is not desirable. Further, these additional processes and the increased size of a jet plate assembly 44 that includes both the heating elements

72 and the control and driver logic circuit 47 increase the reliability problems associated with the jet plate 44. By forming two separate devices, i.e., a control and driver circuit 47 and a jet plate 44 with or without any driver or control logic, each device can be optimized for its intended operational parameters. If the control and driver circuit 47 is not part of the jet plate 44, these additional processes do not have to be performed on the integrated circuit 49 which houses the control and driver circuit 47. In addition, each device is a small circuit which can be easily manufactured resulting in a higher yield rate than a large circuit which would combine the electronics on both devices. Further, by having a separate integrated circuit 49, different manufacturing processes do not have to be mixed. Lastly, the size of the jet plate 44, i.e., the number of jets, can be more easily scaled up or down without directly affecting the size of the silicon based jet plate assembly, because the heating elements 72 on the jet plate 44 in the preferred embodiment are not formed from or on silicon. Rather, the heating elements, i.e., resistors, are formed utilizing thick film and thin film technology on a substrate. These thick film and thin film processes can be scaled much more easily than scaling a silicon heating element without decreasing the yield of the jet plate.

Finally, by adding the memory storage element 48 to the cartridge 40 the cartridge 40 is able to nonvolatily store data related to the cartridge 40 and the ink stored within the cartridge 40. Advantageously, the cartridge user does not have to physically review information on the label of the cartridge 40 to ascertain information about the cartridge 40 as the printer system or an external device can access the memory storage element 48 on the cartridge 40 to retrieve the necessary information. The memory storage element 48 is able to store a larger volume of information than can be printed on the label of the cartridge 40, thus enabling information which is not usually available to the printer, such as ink type, lot number of the ink, date of manufacture of the cartridge and data from a spectral analysis of the ink, to be stored on the cartridge 40. In addition, if the label is accidentally destroyed or removed from the cartridge 40, the printer can always access the information stored in the memory storage element 48 to determine the desired information.

Further, by incorporating a memory storage element 48 on the cartridge 40, data regarding the approximate number of ink drops expelled from the cartridge 40 can be read from the memory storage element 49. As described above, the counter 89 counts the number of times a driver circuit 88 connected to one of the heating elements 72 is energized. From this approximate number of ink drops expelled, the printer can automatically determine the approximate amount of ink remaining in the cartridge 40 and warn the user if the ink supply is running low. Further, by counting the number of drops of ink that have been fired by the cartridge 40, the user can be warned when the cartridge 40 needs to be serviced and/or replaced. For example, if after two refills of ink the cartridge 40 needs to be serviced, once the stored number of drops of ink is indicative of two refills of ink, the user will receive a warning message indicating that service of the cartridge 40 is advised. Thus, the addition of the memory storage element 48 not only adds significant memory storage capabilities to the cartridge 40, but also enables the implementation of additional features to the cartridge 40.

The present invention may be embodied in other specific forms without departing from its spirit or essential characteristics. The described embodiments are to be considered in all respects only as illustrative and not restrictive. The scope of the invention is, therefore, indicated by the appended claims rather than the foregoing

description. All changes which come within the meaning and range of equivalency of the claims are to be embraced within their scope.

WHAT IS CLAIMED IS:

1. A printer ink cartridge including both (i) a jet plate having a plurality of heating elements therein and (ii) a control and driver circuit, attached to the body of the cartridge without adding complexities to the manufacture of the jet plate assembly or decreasing the performance of the control and logic circuit, wherein:
 - 5 (a) said cartridge body contains ink;
 - (b) said cartridge includes a plurality of ink orifices;
 - (c) each of said heating elements is located proximate to an associated one of said orifices for heating a portion of ink and expelling said ink from said associated orifice;
 - (d) said control and driver circuit is attached to the cartridge body spaced apart from said
10 jet plate, said control and driver circuit containing a control circuit and a plurality of driver circuits, wherein each of said driver circuits is connected to one of said heating elements and a portion of said control circuit is connected to said plurality of said driver circuits to control when the one of said heating elements is energized to heat said portion of ink; and
 - (e) said cartridge includes a plurality of electrical conductors connecting said jet plate to said
15 control and driver circuit.
2. The printer ink cartridge defined in Claim 1, wherein said plurality of electrical conductors are located on a flexible connector.
3. The printer ink cartridge as defined in Claim 1, wherein said plurality of electrical conductors are formed on Kapton tape.
- 20 4. The printer ink cartridge as defined in Claim 2, wherein said jet plate is connected to said flexible connector by a TAB mounting process.
5. The printer ink cartridge as defined in Claim 2, wherein said control and driver circuit is formed on an integrated circuit.
6. The printer ink cartridge as defined in Claim 5, wherein said integrated circuit is connected to said
25 flexible connector by a chip-on-board mounting process.
7. The printer ink cartridge as defined in Claim 5, wherein the integrated circuit is connected to the flexible connector by a surface-mount mounting process.
8. The printer ink cartridge as defined in Claim 5, wherein the integrated circuit is connected to the flexible connector by a TAB mounting process.
- 30 9. The printer ink cartridge as defined in Claim 1, wherein said plurality of heating elements are resistive elements.
10. The printer ink cartridge as defined in Claim 1, further comprising a plurality of electrical contacts, wherein said control and driver circuit is connected to said plurality of electrical contacts for communicating information from said control and driver circuit to a location remote from said printer ink cartridge.
- 35 11. A printer ink cartridge, comprising:
 - (a) a rigid cartridge body;

(b) a plurality of nozzles;

(c) a jet plate assembly, said jet plate assembly comprising control signal lines and a plurality of resistive heating elements, each of said resistive heating elements being located proximate to and associated with one of said nozzles, said resistive heating elements being selectively energized by one or more driver control signals to eject ink from said orifices;

(d) a control and driver integrated circuit comprising a plurality of logic gates and a plurality of driver control logic circuits, wherein said logic gates control the activation of said driver control logic circuits and said driver control logic circuits control the state of the driver control signals to selectively activate said resistive heating elements for expelling ink from said ink jet orifices;

(e) a flexible connector comprising a first plurality of electrical conductors, a second plurality of electrical conductors, and a polymeric flexible coating, wherein said first plurality of conductors further comprises a plurality of driver lines and a plurality of control lines, one side of each of said plurality of control lines is connected to one of said logic circuits on said integrated circuit and another side is connected to bank control signal lines on the jet plate and one side of each of said plurality of driver lines is connected to one of said plurality of driver control logic circuits on said integrated circuit and another side is connected to one of said resistive heating elements on said jet plate; and

(f) a plurality of electrical contacts, wherein one side of said second plurality of electrical conductors is connected to said integrated circuit and a second side of said second plurality of electrical conductors is connected to said plurality of electrical contacts for communicating information to an external source.

12. The printer ink cartridge of Claim 11, wherein said polymeric coating is formed by Kapton tape.

13. The printer ink cartridge of Claim 11, wherein said integrated circuit is located far from said jet plate and proximate to said electrical contacts.

14. A printer ink cartridge capable of storing information regarding said cartridge, including (i) a cartridge body containing ink, (ii) a plurality of ink ejection orifices and (iii) a jet plate comprising a plurality of heating elements, wherein each of said plurality of heating elements is associated with one of said ink ejection orifices, said printer ink cartridge comprising:

(a) a control and driver circuit comprising a control circuit and a plurality of driver circuits, wherein a portion of said control circuit is connected to each of said plurality of driver circuits for controlling the energization of said driver circuits and each of said plurality of driver circuits is connected to one of said heating elements to energize said heating element for applying a drop of ink;

(b) a plurality of electrical conductors connecting said jet plate to said control and driver circuit; and

(c) a memory storage element electrically connected to said control and driver circuit.

15. The cartridge of Claim 14, wherein said memory storage element comprises a flash memory.

16. The cartridge of Claim 14, wherein said memory storage element comprises an EEPROM.
17. The cartridge of Claim 14, wherein said memory storage element comprises a RAM, wherein said RAM is connected to a battery power supply.
18. The cartridge of Claim 14, wherein said memory storage element comprises a PROM.
- 5 19. The cartridge of Claim 14, wherein said memory storage element stores information regarding said cartridge and said ink selected from the group consisting of: ink type, ink color, lot number of the ink, date of manufacture of the cartridge, data from a spectral analysis of the ink, initial amount of ink stored in the cartridge body, amount of ink delivered, and amount of ink remaining in the cartridge body.
- 10 20. The cartridge of Claim 14, wherein said control and driver circuit is formed on an integrated circuit.
21. The cartridge of Claim 14, wherein said control and driver circuit and said memory storage element are formed on a single application-specific integrated circuit (ASIC).
22. The cartridge of Claim 14, wherein said control and driver circuit further comprises a counter for counting the number of times the heating elements on said cartridge are energized.
- 15 23. The cartridge of Claim 22, wherein said counter stores a value in said memory element when instructed by the logic block.
24. The cartridge of Claim 14, further comprising a plurality of conductive pads, wherein said conductive pads are connected to said control and driver circuit at one end and at an opposite end to a location remote from said cartridge.
- 20 25. The cartridge of Claim 14, wherein said control and driver circuit further comprises a plurality of flip-flops.
26. The cartridge of Claim 14, wherein said plurality of heating elements are resistive elements.
27. A printer ink cartridge which automatically calculates the amount of ink remaining in the cartridge body, said cartridge comprising:
 - 25 (a) a control and driver circuit comprising a control circuit and a plurality of driver circuits, wherein a portion of said control circuit is connected to each of said plurality of driver circuits for controlling the energization of said driver circuits and each of said plurality of driver circuits is connected to an associated one of said nozzles to energize said nozzles for applying a drop of ink;
 - (b) a counter electrically connected to said control and driver circuit for counting to a maximum value, said counter being incremented each time one of said driver circuits is energized; and
 - (c) a memory storage element responsively connected to said counter.
- 30 28. A cartridge for an ink printer, having memory capabilities, comprising:
 - (a) a rigid cartridge body containing ink;
 - (b) a plurality of ink ejection orifices;
 - 35 (c) a jet plate comprising a plurality of heating elements, wherein each of said plurality of heating element is associated with one of said ink ejection orifices;

(d) a memory storage element and a control and driver circuit connected together and formed on an application specific integrated circuit, said control and driver circuit comprising a control circuit, a plurality of driver circuits and a counter, wherein (i) a first portion of said control circuit is connected to each of said plurality of driver circuits for controlling the energization of said driver circuits (ii) a second portion of said control circuit is connected to said counter for controlling the operation of said counter, and (iii) a third portion of said control circuit is connected to said memory storage element for routing information to/from said memory storage element from/to an external device and wherein each of said plurality of driver circuits is connected to one of said heating elements to energize said heating element for applying a drop of ink;

(e) a plurality of electrical contacts;

(f) a first plurality of electrical conductors connecting said jet plate to said integrated circuit;

and

(g) a second plurality of electrical conductors connecting said integrated circuit to said electrical contacts for communicating information to/from an external device.

29. The cartridge of Claim 28, wherein said memory storage element comprises a flash memory.

30. The cartridge of Claim 28, wherein said memory storage element is capable of storing information regarding said cartridge and said ink selected from the group consisting of: ink type, ink color, lot number of the ink, date of manufacture of the cartridge, data from a spectral analysis of the ink, initial amount of ink stored in the cartridge body, amount of ink delivered, and amount of ink remaining in the cartridge body.

31. A method of forming a printer ink cartridge, comprising the steps of:

attaching a jet plate assembly to a cartridge body;

attaching an integrated circuit to a flexible conductor, said flexible conductor comprising a plurality of electrical conductors; and

attaching a flexible conductor having an integrated circuit attached thereto to said cartridge body, wherein said plurality of electrical conductors electrically connect said jet plate assembly and said integrated circuit.

32. A method for accessing information stored in a memory storage element on a printer ink cartridge from an external device, comprising the steps of:

routing address information from said external device to said memory storage element on said printer ink cartridge;

retrieving data stored in a location of said memory storage device indicated by said address information;

routing said retrieved data from said memory storage device to said external device.

33. A method for automatically calculating the amount of ink remaining in a printer ink cartridge, said printer ink cartridge having (i) a counter capable of counting to a maximum number, (ii) a memory storage element and (iii) a plurality of nozzles, comprising the steps of:

incrementing said counter for each drop of ink expelled from each of said plurality of nozzles; and storing the value of said counter at a specified time interval in said memory storage element.

34. A method for automatically calculating the amount of ink remaining in a printer ink cartridge as defined in Claim 33 additionally comprising the steps of:

5 storing an initial amount of ink contained in said printer ink cartridge in said memory storage element; and

subtracting the value of said counter stored in said memory storage element from said stored initial amount of ink contained in said printer ink cartridge.

35. A method for automatically calculating the amount of ink remaining in a printer ink cartridge, said printer ink cartridge having (i) a counter capable of counting to a maximum number, (ii) a memory storage element and (iii) a plurality of nozzles, comprising the steps of:

10 incrementing said counter for each at least one drop of ink expelled from each of said plurality of nozzles;

15 storing a bit of data in said memory storage element each time said counter reaches a maximum value; and

resetting said counter to an initial value when said counter reaches said maximum value.

36. A method for automatically calculating the amount of ink remaining in a printer ink cartridge as defined in Claim 35 additionally comprising the step of:

20 storing an initial amount of ink contained in said printer ink cartridge in said memory storage element.

37. A method for automatically calculating the amount of ink remaining in a printer ink cartridge as defined in Claim 36 additionally comprising the steps of:

calculating the amount of ink expelled from said cartridge; and

25 subtracting the amount of ink expelled from said cartridge from said stored initial amount of ink contained in said printer ink cartridge.

38. A method for automatically calculating the amount of ink remaining in a printer ink cartridge as defined in Claim 37, wherein said calculating step further comprises the step of multiplying the number of data bits stored in memory by said maximum value of said counter.

39. A printer having a platen, a support structure, and print carriage, wherein said support structure supports said print carriage above the platen and said print carriage comprising at least one printer cartridge holders, said printer further comprising:

a printer cartridge mounted in said at least one printer cartridge holder, said printer cartridge further comprising:

35 (a) a cartridge body containing ink; and
(b) a plurality of ink orifices;
wherein the support structure is adapted to pass the ink from the cartridge body to the platen.

(c) a jet plate comprising a plurality of heating elements, each of said heating elements is located proximate to an associated one of said orifices for heating a portion of ink and expelling said ink from said associated orifice;

5 (d) a control and driver circuit attached to the cartridge body spaced apart from said jet plate, said control and driver circuit containing a control circuit and a plurality of driver circuits, wherein each of said driver circuits is connected to one of said heating elements and a portion of said control circuit is connected to said plurality of said driver circuits to control when the one of said heating elements is energized to heat said portion of ink; and

10 (e) a plurality of electrical conductors connecting said jet plate to said control and driver circuit.

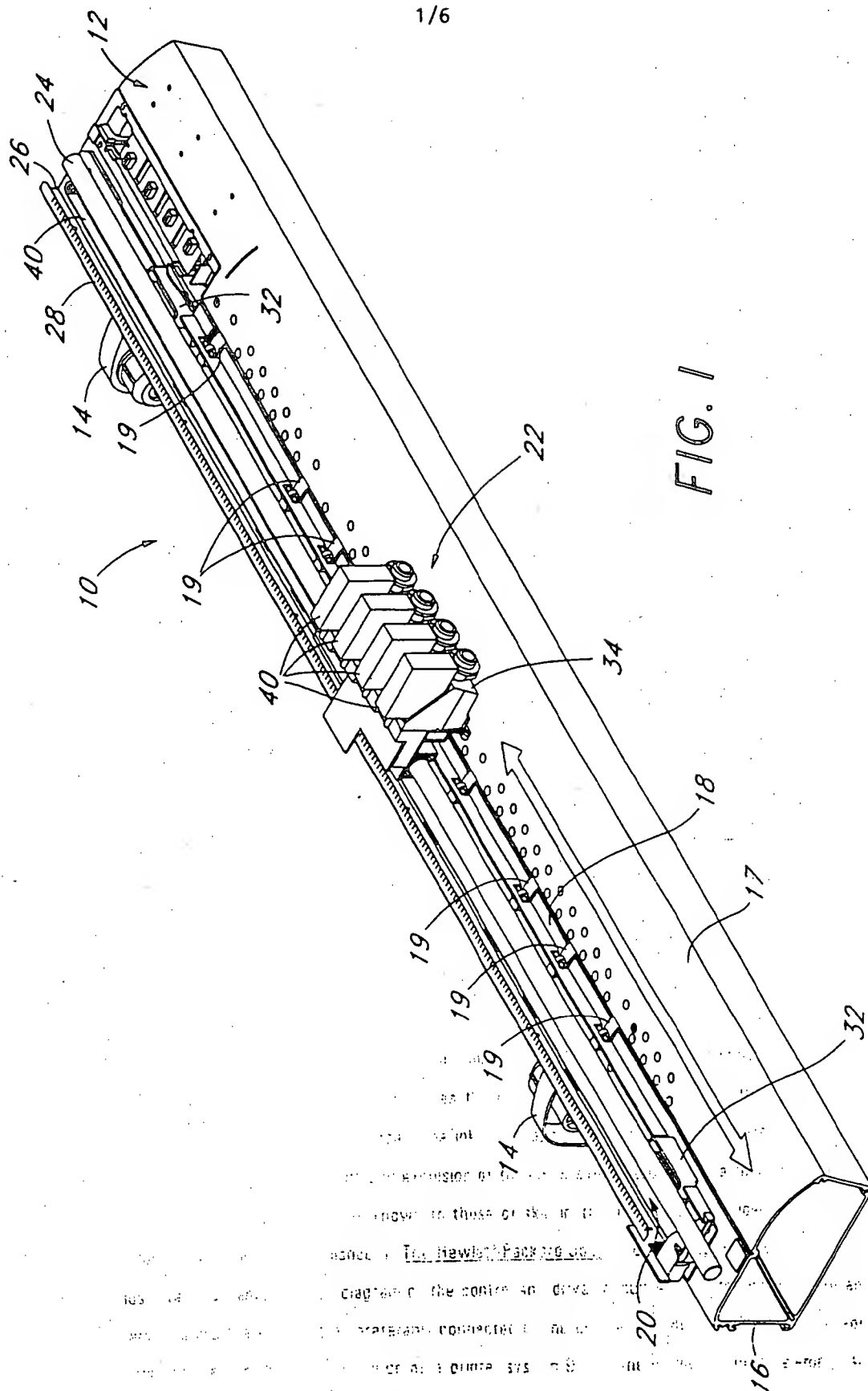
40. A printer having a platen, a support structure, and print carriage, wherein said support structure supports said print carriage above the platen and said print carriage comprising at least one printer cartridge holders, said printer further comprising:

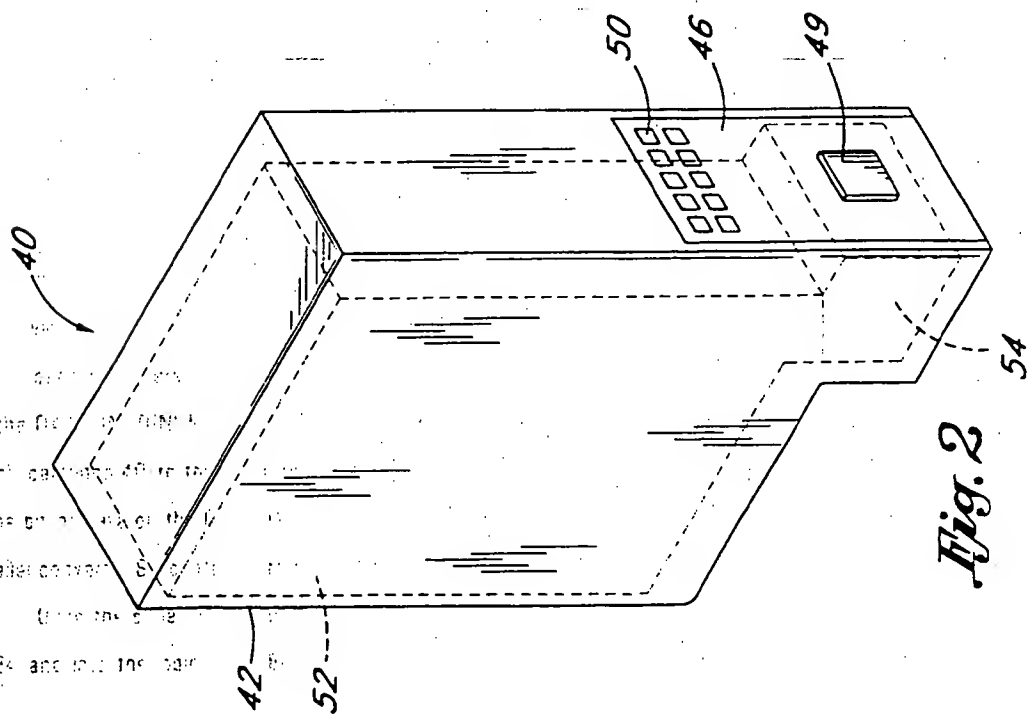
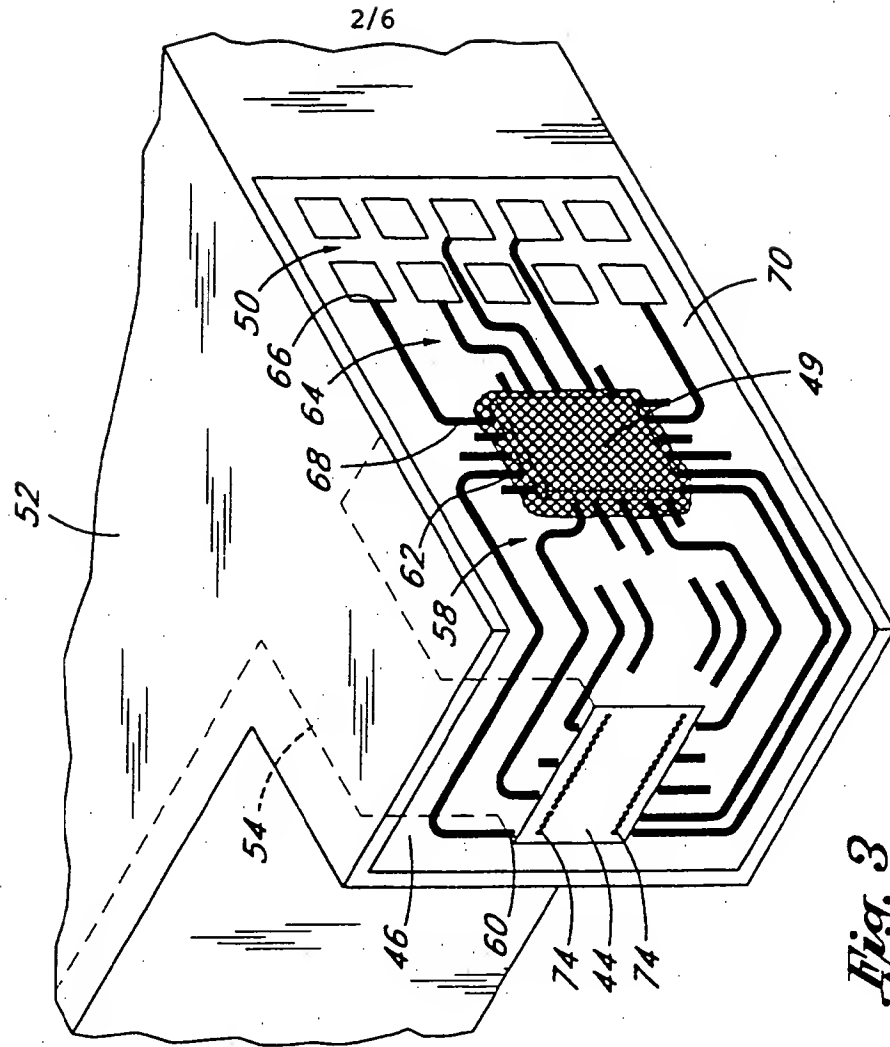
15 a printer cartridge mounted in said at least one printer cartridge holder, said printer cartridge including (i) a cartridge body containing ink, (ii) a plurality of ink ejection orifices and (iii) a jet plate comprising a plurality of heating elements, wherein each of said plurality of heating element is associated with one of said ink ejection orifices, said printer cartridge further comprising:

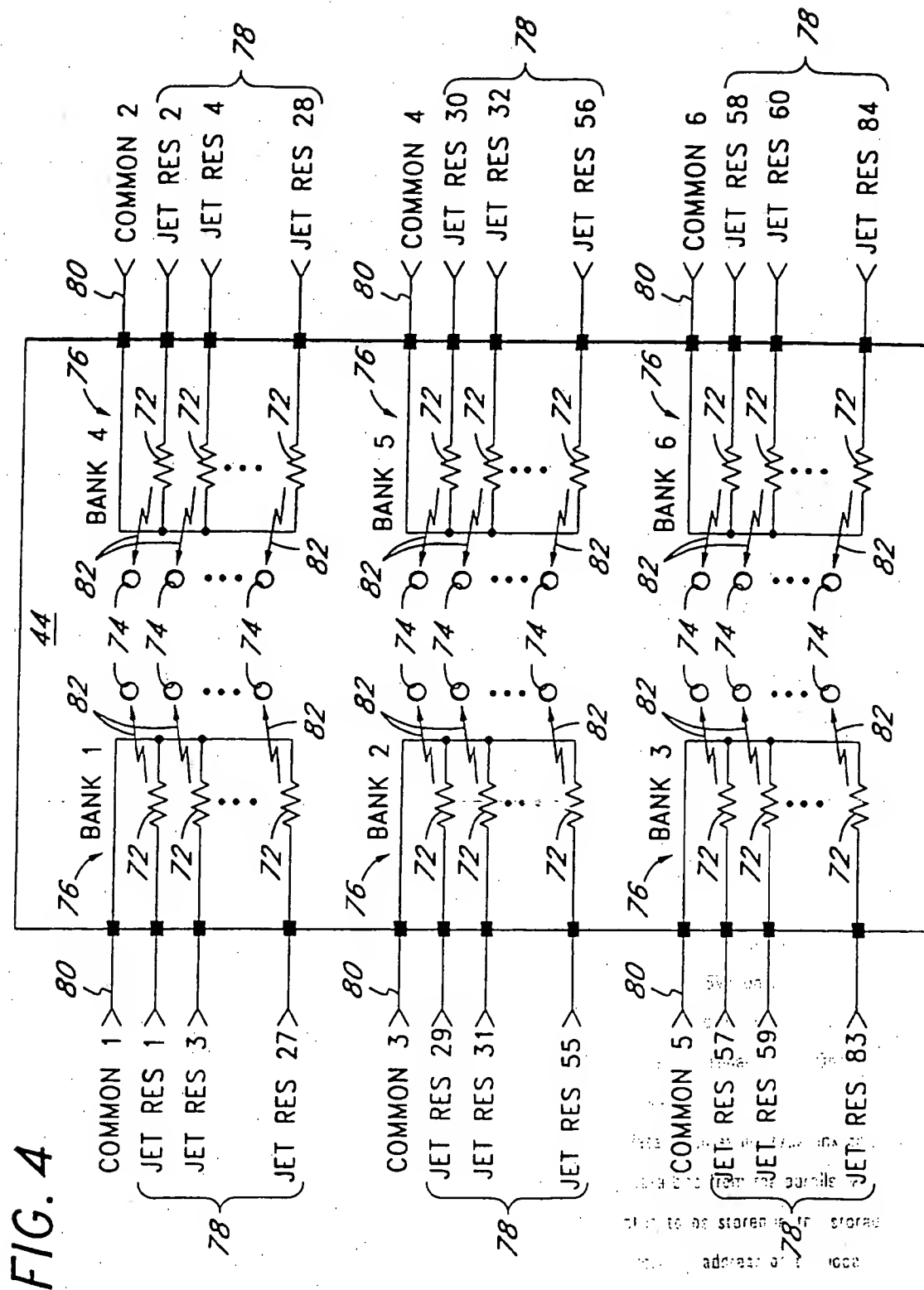
20 (a) a control and driver circuit comprising a control circuit and a plurality of driver circuits, wherein a portion of said control circuit is connected to each of said plurality of driver circuits for controlling the energization of said driver circuits and each of said plurality of driver circuits is connected to one of said heating elements to energize said heating element for applying a drop of ink;

(b) a plurality of electrical conductors connecting said jet plate to said control and driver circuit; and

(c) a memory storage element electrically connected to said control and driver circuit.







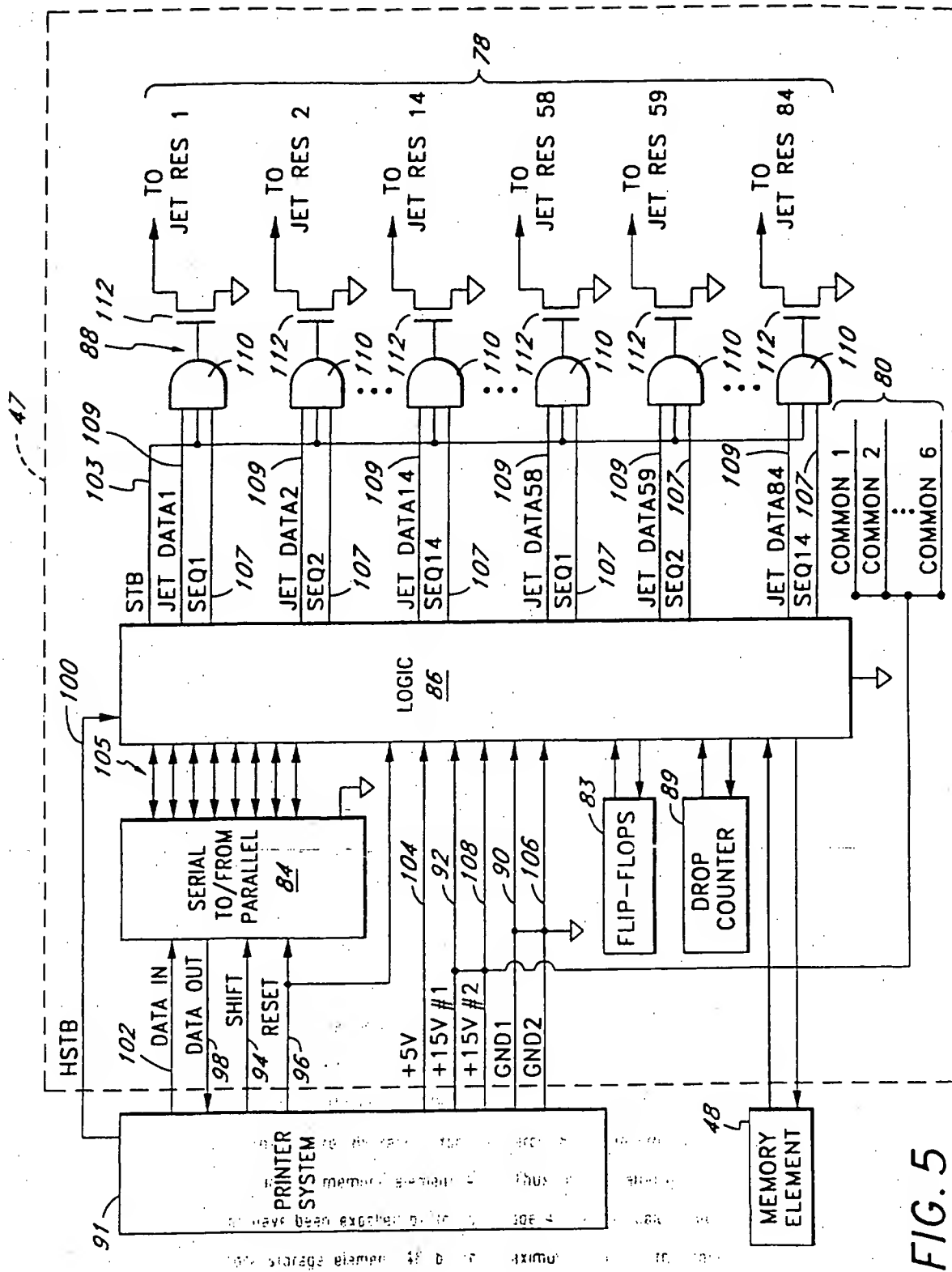
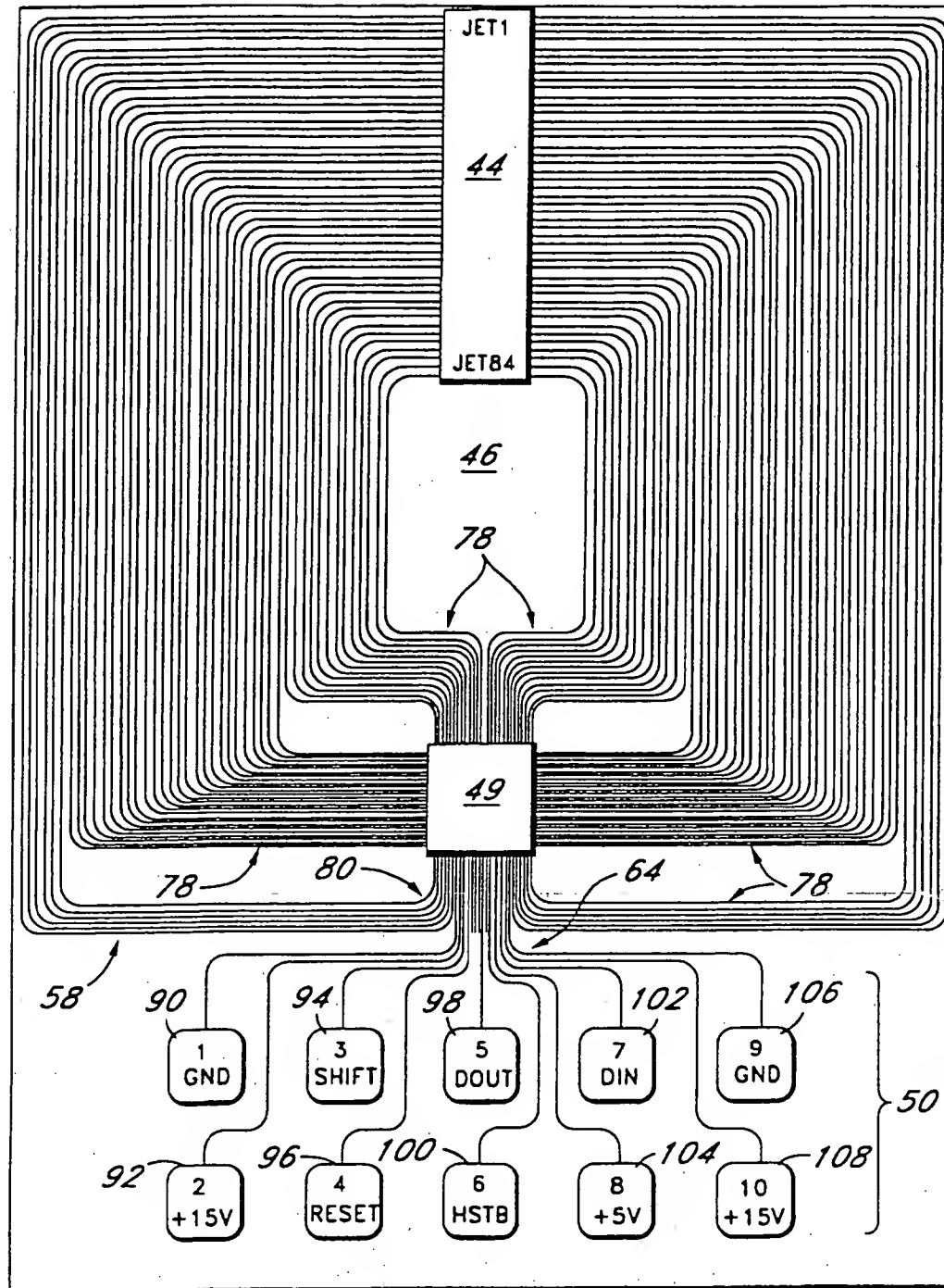


FIG. 5

FIG. 6

5/6



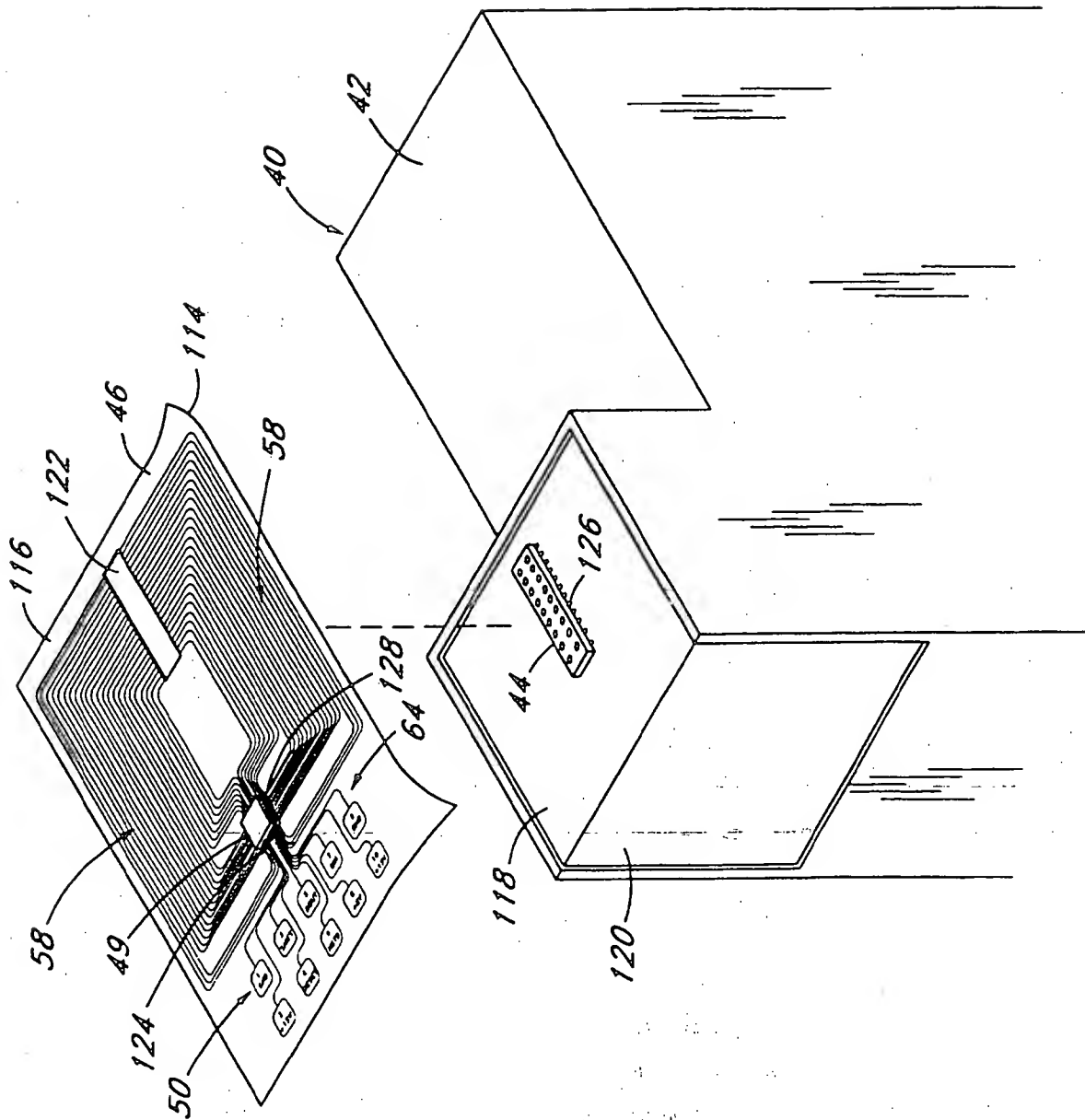


FIG. 7

FIG. 7 is a perspective view of the multi-layered assembly 40. The assembly 40 includes a top layer 40, a bottom layer 120, and a central core 42. The top layer 40 features a series of concentric, wavy conductive traces 58 and a central rectangular opening 114. A small rectangular component 46 is positioned on the top layer. The bottom layer 120 contains a grid of small, square components 124 and a central rectangular opening 118. A small rectangular component 126 is positioned on the bottom layer. The assembly is shown in a perspective view, with dashed lines indicating the internal structure and connections between the layers.

INTERNATIONAL SEARCH REPORT

In national Application No
PCT/US 95/10069

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 B41J2/175 B41J25/34

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 B41J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP,A,0 412 459 (CANON KABUSHIKI KAISHA) 13 February 1991 see page 14, line 1 - line 35; figures 10,11 ---	9,10,13, 14, 16-19, 24,26, 28,30, 32,40
A	EP,A,0 571 093 (HEWLETT-PACKARD COMPANY) 24 November 1993 see column 4, line 32 - line 42; figures 2,3,5 ---	1-40
A	WO,A,90 00974 (SIEMENS AKTIENGESELLSCHAFT) 8 February 1990 see page 3, line 1 - line 34; figure 2 --- -/--	19,24, 25,27-38



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

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INTERNATIONAL SEARCH REPORT

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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A	HEWLETT-PACKARD JOURNAL, vol. 43, no. 4, August 1992 PALO ALTO US, pages 77-83, XP 000349350 MASON ET AL. 'Automated Assembly of the HP DeskJet 500C/DeskWriter C Color Print Cartridge' see page 80, paragraph 3 - paragraph 11; figure 1 -----	4

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